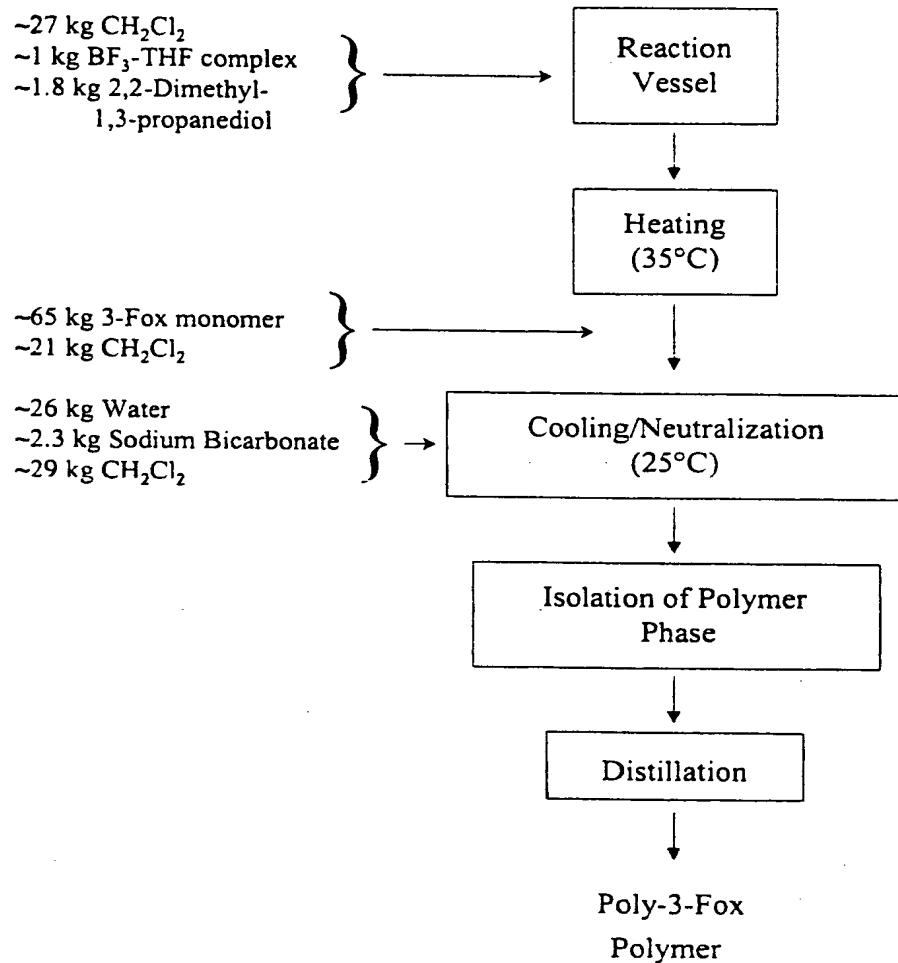




**Commercial scale manufacture of Poly-3-FOX polymer and diammonium disulfate**

### Poly-3-Fox Polymer Synthesis



**FIG. 1**

## Poly-3-Fox Diammonium Disulfate Synthesis

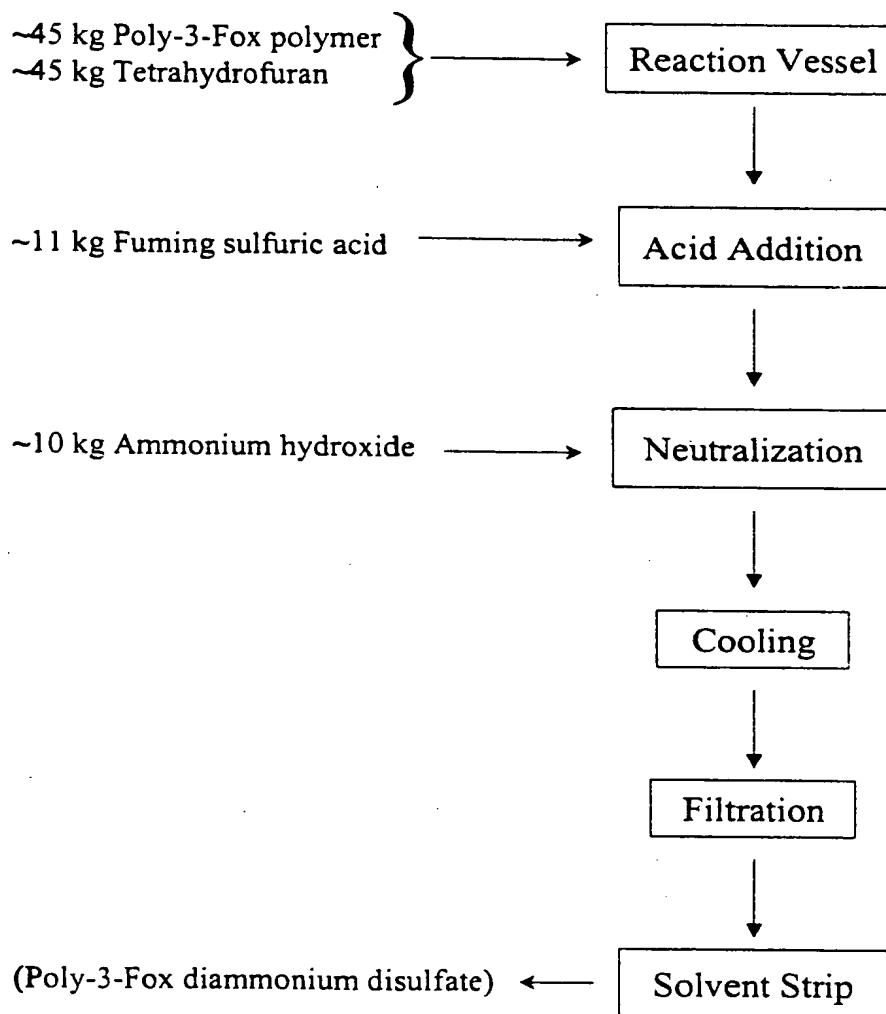


FIG. 2